

## GHIRINGHELLI M250 SP610

**Kind : Centerless grinder cnc**  
**Manufacturer : GHIRINGHELLI**  
**Model : M250 SP610**  
**Year : 1999**  
**Serial : C564.00**  
**Stock : 9851**



### TECHNICAL DETAILS

|                               |                    |
|-------------------------------|--------------------|
| - Workpiece diameter          | : 2 - 175 [mm]     |
| - Max. plunge grinding length | : 240 [mm]         |
| WORKING GRINDING WHEEL        |                    |
| - Grinding wheel diameter     | : 610 [mm]         |
| - Grinding wheel width        | : 250 [mm]         |
| - Peripheral speed            | : 50 [m/s]         |
| - Grinding wheel speed        | : 1873 [rpm]       |
| REGULATING WHEEL              |                    |
| - Grinding wheel width        | : 250 [mm]         |
| - Grinding wheel tilt         | : +/- 7 [°]        |
| SUPPLY                        |                    |
| - Installed power             | : 30 [kW]          |
| - Supply                      | : 400V, 50 [Hz]    |
| DIMENSIONS                    |                    |
| - Floor dimensions            | : 3600 x 4700 [mm] |
| - Machine height              | : 2400 [mm]        |
| - Machine weight              | : 7700 [kg]        |

**Kind : Centerless grinder cnc**  
**Manufacturer : GHIRINGHELLI**  
**Model : M250 SP610**  
**Year : 1999**  
**Serial : C564.00**  
**Stock : 9851**

**EQUIPMENT**

- CNC : SIEMENS SINUMERIK 840 D
- Hydraulic balancing device SHS
- Feeding device GFA
- Suction device