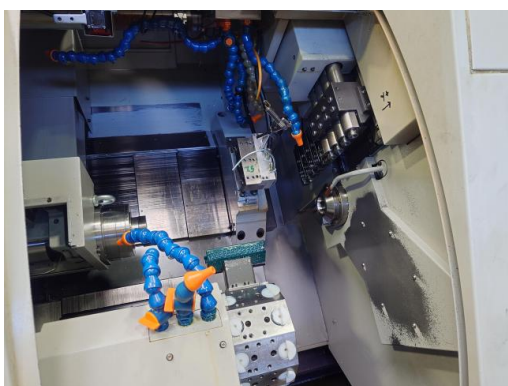


## CITIZEN M32 V

**Kind : Swiss-type cnc lathe**  
**Manufacturer : CITIZEN**  
**Model : M32 V**  
**Year : 2004**  
**Serial : P14350**  
**Stock : 10511**



### TECHNICAL DETAILS

|                                 |                |
|---------------------------------|----------------|
| - Number of axes                | : 9            |
| - Number of spindles            | : 2            |
| MAIN SPINDLE                    |                |
| - Max. bar diameter             | : 32 [mm]      |
| - Max. machining length         | : 320 [mm]     |
| - Travel                        | : 325 [mm]     |
| - Spindle speeds                | : 8000 [rpm]   |
| - Spindle power                 | : 3.7/7.5 [kW] |
| - C axis indexing precision     | : 0.001 [°]    |
| COUNTER-SPINDLE                 |                |
| - Max. bar diameter             | : 32 [mm]      |
| - Z stroke                      | : 410 [mm]     |
| - X stroke                      | : 238 [mm]     |
| - Spindle speeds                | : 7000 [rpm]   |
| - Spindle power                 | : 1.5/3.7 [kW] |
| - C axis indexing precision     | : 0.001 [°]    |
| - Number of turrets             | : 1            |
| LOWER TURRET                    |                |
| - Number of positions           | : 20           |
| - Number of motorized positions | : 10           |
| - X/Z stroke                    | : 120/202 [mm] |
| - Y stroke                      | : 44 [mm]      |
| - Live tools speed              | : 5000 [rpm]   |
| GUIDE BUSH HOLDER 1             |                |
| - Number of positions           | : 9            |

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- Number of motorized positions : 4  
- Live tools speed : 5000 [rpm]  
- X/Y stroke : 108/275 [mm]

**SECONDARY OPERATION**

- Number of positions : 3

**POWER SUPPLY**

- Supply voltage : 380 [V]  
- Total installed power : 10 [m/min]

**WEIGHT & DIMENSIONS**

- Machine floor space : 2805 x1370 [mm]  
- Machine height : 1370 [mm]  
- Machine weight : 3200 [kg]

**EQUIPMENT**

- CNC : Mitsubishi MELDAS M635  
- Rotating guide bush  
- Parts catcher  
- Parts conveying strip  
- Chips conveyor  
- Coolant tank  
- Bar loader : IEMCA BOSS 332-E-R