

TORNOS Déco 13

Kind : Swiss-type cnc lathe
Manufacturer : TORNOS
Model : Déco 13
Year : 1999
Serial : T63885
Stock : 9764



TECHNICAL DETAILS

- Number of axes	: 10
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 16 [mm]
- Max. machining length	: 180 [mm]
- Spindle speeds	: 12000 [rpm]
- C axis indexing precision	: 0.1 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 16 [mm]
- Spindle speeds	: 12000 [rpm]
- C axis indexing precision	: 0.1 [°]
- Number of guide bush holders	: 2
GUIDE BUSH HOLDER 1	
- Number of positions	: 6
- Number of motorized positions	: 3
- Live tools speed	: 8000 [rpm]
GUIDE BUSH HOLDER 2	
- Number of positions	: 6
- Number of motorized positions	: 3
- Live tools speed	: 8000 [rpm]
END ATTACHMENT	
- Number of positions	: 4
- Number of motorized positions	: 4
- Live tools speed	: 8000 [rpm]
SECONDARY OPERATION	

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- Number of positions : 6
- Number of motorized positions : 6
- Live tools speed : 8000 [rpm]

POWER SUPPLY

- Supply voltage : 400 [V]

MACHINE HOURS

- Number of working hours : 43000 [h]

EQUIPMENT

- CNC : FANUC PNC DECO
- Rotating tool motor on : S2, S3, S5,S6
- Rotating guide bush
- Parts catcher
- Ejection of workpiece
- Coolant tank
- Bar loader : IEMCA Genius 112
- Number of fixed tool holders : 9