

TORNOS DECO 20

Kind : Swiss-type cnc lathe
Manufacturer : TORNOS
Model : DECO 20
Year : 1997
Serial : T62067
Stock : P2204



TECHNICAL DETAILS

- Number of axes	: 10
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 25.4 [mm]
- Max. machining length	: 200 [mm]
- Spindle speeds	: 10000 [rpm]
- C axis indexing precision	: 0.1 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 20 [mm]
- Spindle speeds	: 10000 [rpm]
- Spindle power	: 3.7 [kW]
- C axis indexing precision	: 0.1 [°]
- Number of guide bush holders	: 2
GUIDE BUSH HOLDER 1	
- Number of positions	: 5
GUIDE BUSH HOLDER 2	
- Number of positions	: 5
- Number of motorized positions	: 4
- Live tools speed	: 8000 [rpm]
END ATTACHMENT	
- Number of positions	: 4
- Number of motorized positions	: 4
- Live tools speed	: 6000 [rpm]
SECONDARY OPERATION	
- Number of positions	: 7

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- Number of motorized positions : 3
- Live tools speed : 8000 [rpm]
POWER SUPPLY
- Supply voltage : 400 [V]
- Total installed power : 14 [kW]
WEIGHT & DIMENSIONS
- Machine floor space : 2270 x 1650 [mm]
- Machine height : 2200 [mm]
- Machine weight : 3500 [kg]
MACHINE HOURS
- Number of hours under power : 50799 [h]

EQUIPMENT

- CNC : Fanuc
- Rotating tool motor on : S2,S3,S5 vertical/Horizontal
- Rotating guide bush
- Parts catcher
- Ejection of workpiece
- Coolant tank
- Bar loader : ROBOBAR SSF