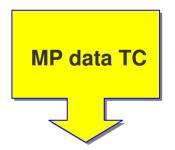
Standard Procedure of VC 630 5AX

Machine Parameter Programming



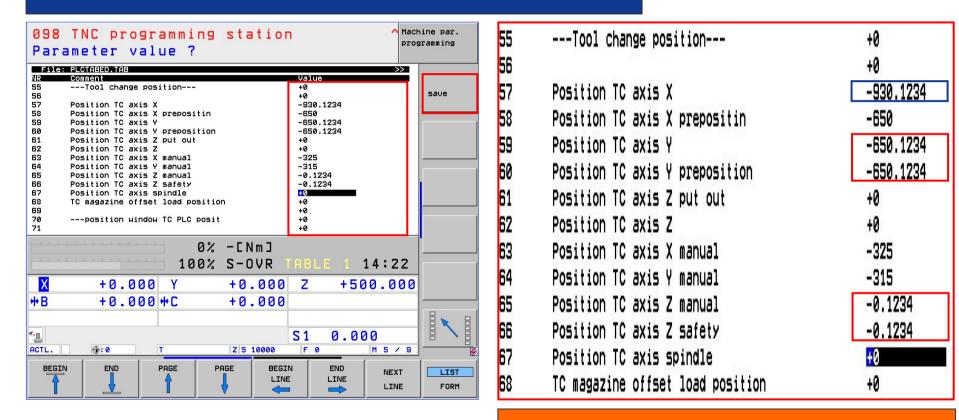
Manual operation <mark>Error</mark>	Machine	parameter	programming	3
File: 340494	MP	Line: 1544 Colum	at 14 OUERUR	
	132.35000	Eine: 1544 001am		
	-35.00000			MP config
MP 960.2 :	+15.85000			
MP 960.3 :	+0.00000			Total
	+0.00000			
	+0.00000			
	+0.00000			MP data
	+0.00000 +0.00000			
	+0.00000			Total
	+0.00000			
	+0.00000			MP data
	+0.00000			IF Gata
	+0.00000			
	;==================			=== spindle
	;MP 1000 1399			
	;Positioning / Con	trolling		MP data
	;==================			PLC
		fic rapid traverse.		
		oice is always MP101 000 [mm/min] or [deg		Feed
MP 1010.0 :	10000	000 IMM/MINI OF Ideg.	rees/mini	
	10000			MP data
	10000			
	10000		ATC -	тс
	2000			
MP 1010.5 :	2000			
MP 1010.6 :	2000			MP data
	10000			Position
	10000			After Ref
MP 1010.9 :	10000			
1	MOVE MOUE	PAGE PO	IGE BEGTN	END
INSERT	MOVE MOVE	PAGE PA		FIND





Standard Procedure of VC 630 5AX

Machine Parameter Programming



MP data TC Change

